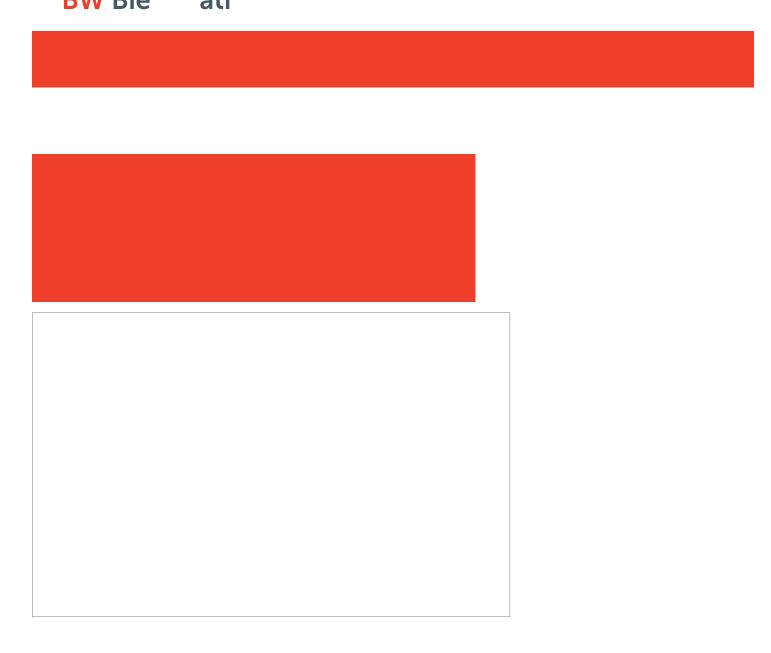
# BW Papersystems BW Bie atı





## **Upgrade Set to New INTERBUS Field Bus System**

#### **Preconditions:**

- Machine is equipped with INTERBUS DSC card, and Siemens S7 CPU 4xx Version >= V 5.0 ready for firmware upgrade
- The selection of the INTERBUS card to be replaced is made by BWP according to the existing fieldbus topology

#### Included in this TIP:

- · All required parts
- · Necessary engineering
- Updated documentation pages for relevant sections

#### Estimated downtime, no production:

• 2,5 Days

### Estimated startup, limited production:

• 0,5 Day

#### Estimated monitoring in production:

• 1 Day

#### Required manpower:

• 1 BW Papersystems Electrical Field Service Engineer for 4 days

03/2023